



TOTAL TOOL™

**RIGGING
REFERENCE
GUIDE**



IN-HOUSE RIGGING SOLUTIONS

800.444.4899

TOTALTOOL.COM

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TOTAL TOOL IS YOUR RIGGING, LIFTING, AND SAFETY COMPLIANCE EXPERT.



Total Tool specializes in standard below-the-hook rigging, custom rigging equipment, and lifting devices. We also stock a large inventory of slings—including web, round, wire rope, and chain—as well as rigging hardware.

Total Tool assembles rigging in house, at our headquarters in St. Paul, Minnesota, USA. This allows us to accommodate custom sling lengths and rigging applications to meet all of your lifting needs.



**SCAN CODE TO
SHOP IN-STOCK**

**RIGGING
EQUIPMENT**

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TRAINING & EDUCATION through

Total Tool can provide individuals and teams with professional rigging training to stay compliant and safely handle rigging applications.

As a long-standing member of the Web Sling & Tie Down Association as well as the Associated Wire Rope Fabricators, we have the expertise to offer professional rigging training and education across various trades to ensure your team stays safe.

POPULAR RIGGING TRAINING TOPICS







- **RIGGING APPLICATIONS**
 - Web slings
 - Chain slings
 - Round slings
 - Hardware
 - Wire rope slings
- **BENEFITS OF EACH RIGGING TYPE**
- **RIGGING INSPECTION**
- **UNDERSTANDING RIGGING ANGLES**









WEB SLINGS are used for lifting highly-polished, fragile or delicate loads needing protection from damage. They are made of nylon or polyester webbing and offer a wide surface area to ensure a secure grip around the load. Their superb flexibility allows them to be quickly and safely handled by riggers.

WEB SLING CAPACITIES

1-Ply and 2-Ply • Triangle and Eye/Eye Type • Rated Capacity in Pounds

Sling Body Width (inches) 1-Ply	Vertical 	Choker 	Vertical Basket 	Sling Body Width (inches) 2-Ply	Vertical 	Choker 	Vertical Basket 
1	1,600	1,200	3,200	1	3,200	2,500	6,400
2	3,200	2,500	6,400	2	6,400	5,100	12,800
3	4,800	3,800	9,600	3	8,800	7,100	17,600
4	6,400	5,100	12,800	4	11,500	9,200	23,000
5	8,000	6,400	16,000	5	14,000	11,200	28,000
6	9,600	7,600	19,200	6	16,300	13,000	32,600
8	12,800	10,200	25,600				
10	16,000	12,800	32,000				
12	19,200	15,300	38,400				

1-Ply and 2-Ply • Endless Type • Rated Capacity in Pounds

Sling Body Width (inches) 1-Ply	Vertical 	Choker 	Vertical Basket 	Sling Body Width (inches) 2-Ply	Vertical 	Choker 	Vertical Basket 
1	3,200	2,500	6,400	1	6,400	5,100	12,800
2	6,400	5,100	12,800	2	12,800	10,200	25,600
3	9,600	7,600	19,200	3	17,700	14,200	35,400
4	12,800	10,200	25,600	4	23,000	18,400	46,000
5	16,000	12,800	32,000	5	28,000	22,400	56,000
6	19,200	15,300	38,400	6	32,600	26,100	65,200
8	25,600	20,400	51,200				
10	32,000	25,600	64,000				
12	38,400	30,700	76,800				

Capacities listed are for web slings manufactured by Total Tool Supply, Inc.



WEB SLINGS require four different sling check points to reaffirm length, product description, working load limits, and safety bulletins to assure ASME and WSTDA manufacturing standards are met.

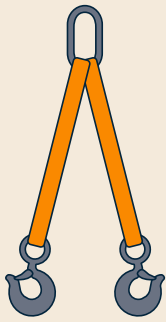
CUSTOM WEB BRIDLES

Available up to 4-leg.

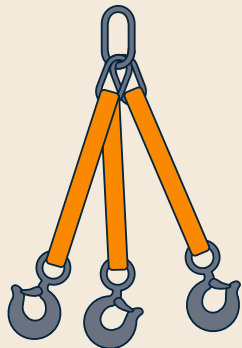
SOS



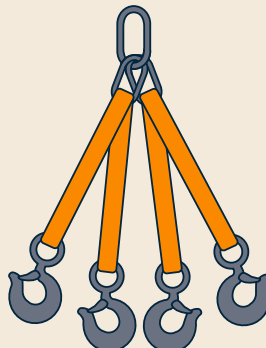
DOS



TOS



QOS



TYPES OF WEB SLINGS

**TWISTED EYE • FLAT EYE
ENDLESS • REVERSE EYE**

- Available with options up to 12 inches wide, 4-ply and no maximum length.
- Adaptable for use as a vertical, choker, or basket hitch.



ROUND SLINGS have large capacity while being relatively inexpensive. Their pliable design allows them to hug a load better than other types of lifting slings. They are covered with a durable polyester color-coded fabric jacket to indicate the weight capacity of the sling, making it easy to recognize the weight ratings at a glance.

Round slings are lightweight, which reduces ergonomic concerns. They are made with a design factor of 5:1 and can be manufactured into bridles, recovery slings, and eye & eye slings, as well as any customized sling.

- Up to 100,000 lbs. working load limit capacity
- Available 4–50 ft. in most capacities
- Custom slings available up to 4-leg bridles

ROUND SLING CAPACITIES

Code	Color	 Vertical	 Choke	 Basket	Min. Length	Approximate Diameter	Approximate Weight Per Ft.
TTRS1	Purple	2,600	2,100	5,200	3'	5/8"	0.2 lb.
TTRS2	Green	5,300	4,200	10,600	3'	7/8"	0.3 lb.
TTRS3	Yellow	8,400	6,700	16,800	3'	1-1/8"	0.5 lb.
TTRS4	Tan	10,600	8,500	21,200	3'	1-1/8"	0.6 lb.
TTRS5	Red	13,200	10,600	26,400	3'	1-3/8"	0.8 lb.
TTRS6	White	16,800	13,400	33,600	3'	1-3/8"	0.9 lb.
TTRS7	Blue	21,200	17,000	42,400	3'	1-3/4"	1.3 lb.
TTRS8	Orange	25,000	20,000	50,000	4'	2"	1.6 lb.
TTRS9	Grey	31,000	24,800	62,000	4'	2-1/4"	1.7 lb.
TTRS10	Orange	40,000	32,000	80,000	6'	2-1/2"	2.5 lb.
TTRS11	Brown	54,000	43,200	108,000	6'	2-3/4"	2.8 lb.
TTRS12	Olive	66,000	52,800	132,000	8'	3-1/8"	3.4 lb.
TTRS13	Orange	90,000	72,000	180,000	8'	3-5/8"	3.8 lb.
TTRS14	Black	100,000	80,000	200,000	8'	3-3/4"	4.3 lb.

Capacities listed are for round slings manufactured by Total Tool Supply, Inc.



BEST PRACTICES FOR ALL TYPES OF SLINGS

- Ensure slings are hitched in a manner that provides control of the load.
- Ensure sharp edges that are in contact with slings are edge-protected with material of sufficient strength to protect the sling.
- Ensure slings are not constricted, bunched, or pinched by the load, hook, or any fitting.
- Do not shorten or lengthen a sling by knotting or twisting.
- Do not drag slings on the floor or over abrasive surfaces.
- Avoid twisting or kinking any sling.

WIRE ROPE SLINGS are more frequently used because they are lighter, more robust and durable, and have longer options than most other types of slings. They are typically less expensive and therefore, the most economical option for most lifting needs.





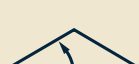
Total Tool supplies standard or multi-leg wire rope assemblies from 1/16" up to 2" diameter capacities. Smaller or larger capacities can be fabricated upon request.

Destruction tests are performed monthly to ensure slings meet or exceed the 5:1 ratio industry standard.



WIRE ROPE SLING CAPACITIES

6 x 19 or 6 x 37 • EIPS • IWRC • Rated Capacity in Pounds

Wire Rope Diameter (inches)	1 LEG		Vertical Basket or 2-Leg	BASKET AND 2 LEG BRIDLE		
	Vertical 	Choker 		60° 	45° 	30° 
1/4	1,300	960	2,600	2,200	1,820	1,300
5/16	2,000	1,480	4,000	3,400	2,800	2,000
3/8	2,800	2,200	5,800	5,000	4,000	2,800
7/16	3,800	2,800	7,800	6,800	5,400	3,800
1/2	5,000	3,800	10,200	8,800	7,200	5,000
9/16	6,400	4,800	12,800	11,000	9,000	6,400
5/8	7,800	5,800	15,600	13,600	11,000	7,800
3/4	11,200	8,200	22,000	19,400	15,800	11,200
7/8	15,200	11,200	30,000	26,000	22,000	15,200
1	19,600	14,400	40,000	34,000	28,000	19,600
1-1/8	24,000	18,200	48,000	42,000	34,000	24,000
1-1/4	30,000	22,000	60,000	52,000	42,000	30,000
1-3/8	36,000	26,000	72,000	62,000	50,000	36,000
1-1/2	42,000	32,000	84,000	74,000	60,000	42,000

BEST PRACTICES FOR WIRE ROPE SLINGS

- When selecting a wire rope sling, consider three characteristics:
 - Strength
 - Bends without distortion
 - Resists abrasive wear
- Ensure wire rope slings are suitable for the type of load, hitch, and environment and that they are not used with loads in excess of the rated load capacities.
- For multiple-leg slings used with non-symmetrical loads, ensure that an analysis by a qualified person is performed to prevent overloading of any leg.
- Do not use a fitting unless it is of the proper shape and size to ensure that it seats properly in the hook or lifting device.
- Store slings in an area where they will not be subjected to mechanical damage, corrosive elements, moisture, extreme temperatures, or kinking.



EXAMPLES OF WIRE ROPE SLINGS

THIMBLE & THIMBLE



EYE & EYE



2 LEGS



3 LEGS



4 LEGS









**CUSTOM SIZES AVAILABLE—
CALL YOUR REP FOR DETAILS.**







CHAIN SLINGS are superior under high temperatures, near environmental hazards, and in rugged conditions that may cause damage when raising a load, as they resist abrasion and cutting.

Standard sizes include 1/4" up to 3/4" and can be assembled smaller or larger upon request. They can also be made adjustable in length to ensure they adhere securely.



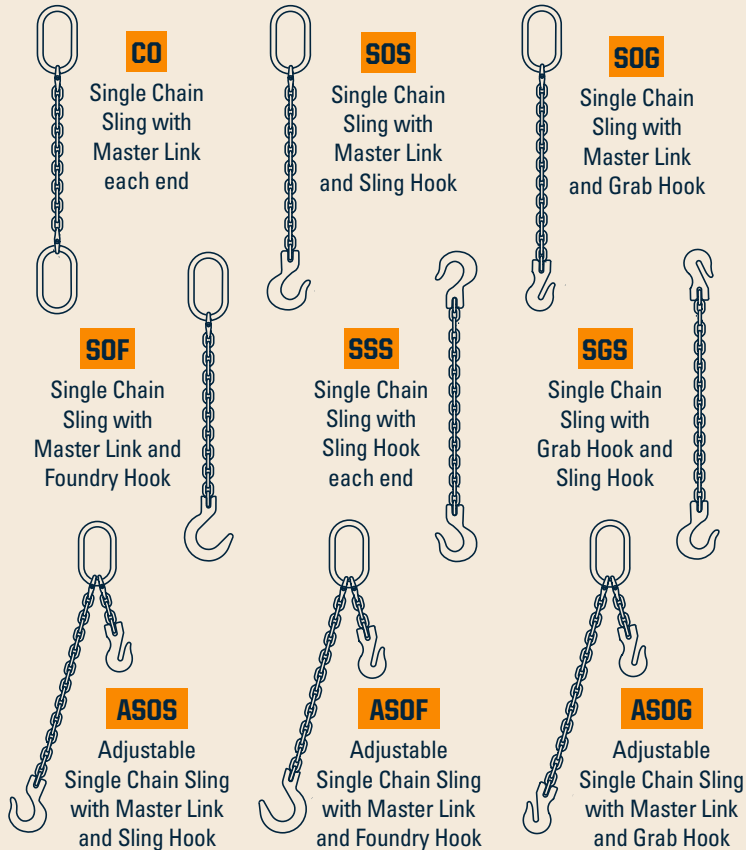
ALLOY STEEL CHAIN SLING CAPACITIES

Grade 80 • Rated Capacity in Pounds			DOUBLE LEG			TRIPLE & QUAD LEG		
GUNNEBO CHAIN SIZE		SINGLE LEG 90°						
MM	IN		90°–60°	90°–45°	90°–30°	90°–60°	90°–45°	90°–30°
6	7/32	2,100	3,600	3,000	2,100	5,450	4,450	3,150
7	1/4 (9/32)	3,500	6,100	4,900	3,500	9,100	7,400	5,200
10	3/8	7,100	12,300	10,000	7,100	18,400	15,100	10,600
13	1/2	12,000	20,800	17,000	12,000	31,200	25,500	18,000
16	5/8	18,100	31,300	25,600	18,100	47,000	38,400	27,100
20	3/4	28,300	49,000	40,000	28,300	73,500	60,000	42,400
22	7/8	34,200	59,200	48,400	34,200	88,900	72,500	51,300
26	1	47,700	82,600	67,400	47,700	123,900	101,200	71,500
32	1-1/4	72,300	125,200	102,200	72,300	187,800	153,400	108,400

Grade 100 • Rated Capacity in Pounds			DOUBLE LEG			TRIPLE & QUAD LEG		
GUNNEBO CHAIN SIZE		SINGLE LEG 90°						
MM	IN		90°–60°	90°–45°	90°–30°	90°–60°	90°–45°	90°–30°
6	—	3,300	5,500	4,625	3,300	8,400	6,800	4,850
7	9/32	4,300	7,400	6,100	4,300	11,200	9,100	6,400
8	5/16	5,700	9,900	8,100	5,700	14,800	12,100	8,500
10	3/8	8,800	15,200	12,400	8,800	22,900	18,700	13,200
13	1/2	15,000	26,000	21,200	15,000	39,000	31,800	22,500
16	5/8	22,600	39,100	32,000	22,600	58,700	47,900	33,900
20	3/4	35,300	61,000	49,900	35,300	91,700	74,900	52,950

TYPES OF CHAIN SLINGS

SINGLE CHAIN



DOUBLE CHAIN



TRIPLE CHAIN



QUADRUPLE CHAIN



These codes can be named by every manufacturer, so the same build might be called something else by different manufacturers.

CHAINFALLS are hand-powered hoists consisting of a chain working on the gear principle, used to lift and move large heavy objects.

We offer chainfall options for rent or for purchase from a 1/4-ton to 15-ton and lengths from 5' to 60'.



LEVER HOISTS are a basic and versatile piece of equipment used in numerous applications to aid in the handling, moving, and tensioning of loads. They are generally available in three types as defined by the medium used to tension or move the load: chain, wire rope, and web strap. We offer lever hoist from 3/4-ton up to 3-ton.



LIFTING DEVICES such as below-the-hook lifters are helpful pieces of equipment that provide a secure connection point between the crane and the load being lifted. Total Tool provides a broad selection to meet the unique needs of many different industries.



RIGGING HARDWARE includes a variety of fittings for many different applications, including shackles, wire rope clips, various types of hooks, eye bolts, lifting rings, end fittings and more.



OUR RIGGING SPECIALISTS AND SALES TEAM CAN GUIDE YOU AND YOUR TEAM TO THE BEST SELECTION.

RIGGING REPAIR experts at Total Tool take great pride in reviving the out-of-commission equipment you and your team depend on.

Speed, efficiency, and quality workmanship are the measurements we take in order to hold ourselves to the highest of service standards.

Total Tool's Rigging Department repairs and services most rigging equipment and lifting devices. However, if parts, components and/or assembly are not up to ASME standards and/or they do not pass inspection criteria, they will be replaced. If we reuse your parts they will be proof tested to double the working load limit.



STAY OSHA, ASME & ANSI COMPLIANT

INSPECTIONS are required by OSHA and ASME on all rigging applications and must be documented every 12 months. If it's time for your annual inspection, Total Tool has you covered!

Our expertise in rigging safety and compliance goes beyond rigging equipment to keep your team focused on the job at hand. Rigging inspection and maintenance is crucial in keeping your site up and running safely.



OSHA INSPECTION REQUIREMENTS	Monthly	Annual
OVERHEAD CRANES	■	●
JIB CRANES	■	●
MONORAIL CRANES	■	●
ELECTRICAL HOISTS	■	●
COME-A-LONGS		▲
CHAIN FALLS		▲
CHAIN SLINGS		●

● Inspection Required with Records ■ Inspection of Hook and Wire Rope/Chain Only with Records
 ▲ Must Follow Manufacturer's Regulation—All Require Minimum of Annual Inspection

INDUSTRY-LEADING BRANDS
STOCKED AND AT THE READY



SAFETY ASSOCIATION PARTNERSHIPS
HELP YOU STAY SAFE AND COMPLIANT





TOTAL TOOL™

RIGGING REFERENCE GUIDE

COMPLIANCE. SAFETY. CONFIDENCE.



SCAN CODE
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**RIGGING
EQUIPMENT**



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KANSAS CITY, KANSAS
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APPLETON, WISCONSIN
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